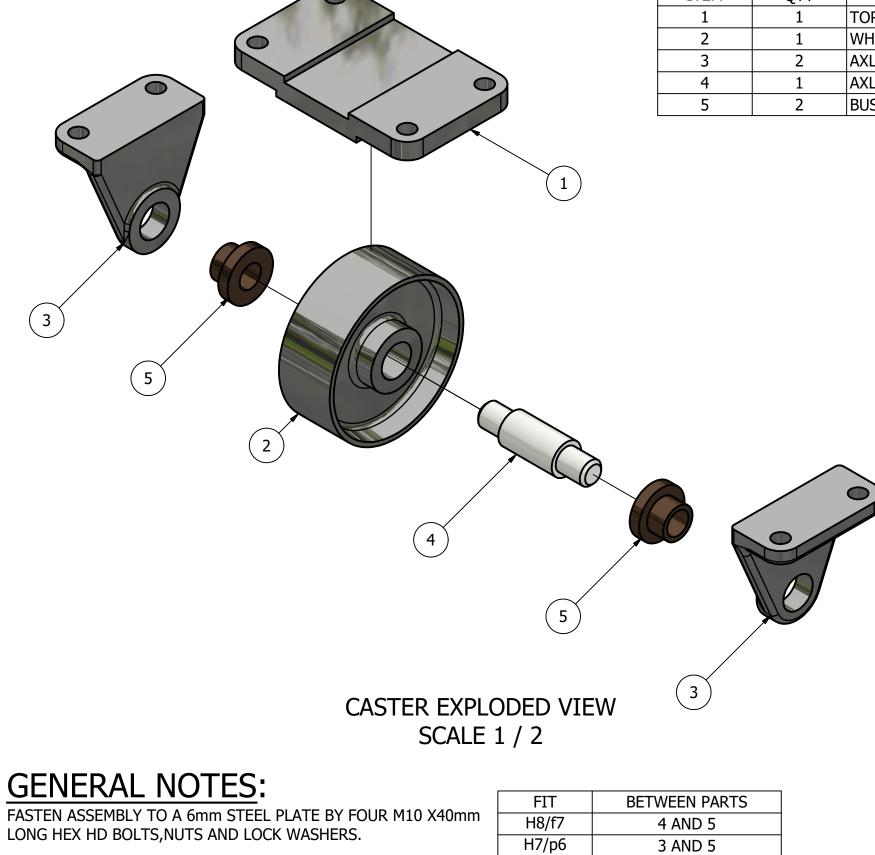
ITTEM   QTY   PART NUMBER   MATERIAL     1   1   TOP PLATE   MALLEABLE IRON   DIGTTAL DESIGN     3   2   AXLE SUPPORT   MALLEABLE IRON   DIGTTAL DESIGN     4   1   AXLE   SAE 1020   GRAPHICS     5   2   BUSHING   BRONZE   DIGTTAL DESIGN     CASTER ASSEMBLY   CASTER ASSEMBLY   WWW.DDGT.NET     Nome   Caster ASSEMBLY   Caster ASSEMBLY   Caster ASSEMBLY     Caster ASSEMBLY   Caster ASSEMBLY   Caster ASSEMBLY   Caster ASSEMBLY     MEEN PARTS   MALEABLE RC   MALLEABLE RCN   Material     MEEN PARTS   MALEABLE RCN   MALEABLE RCN   Material     MEEN PARTS   MALEABLE RCN   Material   Material   Material     MEEN PARTS   MALEABLE   Material   Material   Material   Material   Material     MEEN PARTS   Material   Material   Material   Material   Material   Material     Material   Material   Material   Material   Material   Material   Material     Material   Material<	PARTS LIST					
1   1   TOP PLATE   MALLEABLE IRON     2   1   WHEEL   MALLEABLE IRON     3   2   AXLE SUPPORT   MALLEABLE IRON     4   1   AXLE SUPPORT   MALLEABLE IRON     5   2   BUSHING   BRONZE   DIGITAL DESIGN GRAPHICS TECHNOLOGY     WWW.DDGT.NET     WWW.DDGT.NET     OUDSTITUTION OF THE SAFE DOD SAFE SAFE DOD SAFE SAFE DOD SAFE SAFE SAFE SAFE SAFE SAFE SAFE SAFE	ITEM	ΟΤΥ		MATERIAL		
2   1   WHEEL   MALLEABLE IRON     3   2   AXLE SUPPORT   MALLEABLE IRON     4   5   2   BUSHING   BRONZE     DIGITAL DESIGN GRAPHICS TECHNOLOGY     WWW.DDGT.NET     WWW.DDGT.NET     OF CASTER ASSEMBLY SCALE 1 / 2     OF DIGITAL DESIGN GRAPHICS TECHNOLOGY     WWW.DDGT.NET     WEEN PARTS 4 AND 5 3 AND 5 2 AND 5     AND 5 3 AND 5						
3   2   AXLE SUPPORT   MALLEABLE IRON     4   1   AXLE   SAE 1020     5   2   BUSHING   BRONZE     DIGITAL DESIGN GRAPHICS TECHNOLOGY     WWW.DDGT.NET   WWW.DDGT.NET     WWW.DDGT.NET     OUT OF THE STORY SCALE 1 / 2     VEEN PARTS 4 AND 5 3 AND 5 3 AND 5 2 AND 4						
4   1   AXLE   SAE 1020     5   2   BUSHING   BRONZE   GRAPHICS TECHNOLOGY     WWW.DDGT.NET   WWW.DDGT.NET     WWW.DDGT.NET   CASTER ASSEMBLY SCALE 1 / 2   SCALE 1 / 2     WEEN PARTS 3 AND 5 3 AND 5 3 AND 5   WEENPARTS 4 AND 5 3 AND 5   LEGEND: 9 DIAMETER R RADIES DEGREES   COUNTERBORF SPOTFACE						
5 2 BUSHING BRONZE GRAPHICS TECHNOLOGY   WWW.DDGT.NET   WWW.DDGT.NET   CASTER ASSEMBLY SCALE 1 / 2   CASTER ASSEMBLY SCALE 1 / 2   COMMENT   WEEN PARTS 3 AND 5 3 AND 5 3 AND 5 2 AND 5   CASTER ASSEMBLY SCALE 1 / 2						
Image: Second State   Image: Second State     Image: Second State   Image: Second State <td></td> <td></td> <td></td> <td></td> <td></td>						
WEEN PARTS 4 AND 5 3 AND 5		1	1			
SCALE 1 / 2 SCALE 1 / 2 TOLERANCES UNLESS SPECIFIED: DECIMAL INDERS: X = 0.00 X = 0.00 X = 0.00 SV = 0.					WWW.DDGT.NET	
3 UEEN PARTS 4 AND 5 3 AND 5 2 AND 4 CLASS: DDGT 120 ASSIGNMENT #: 67 NVENTOR DRAWLING NAME: 9-51 CASTER 9-51 MANAGER: G. STROMMEN DRAFTER: A. MOSTAFA DATE: 11/10/2022 SCALE: AS NOTED					DECIMAL INCHES: $X = \pm.020$ $XX = \pm.010$ $XXX = \pm.005$ FRACTIONAL $\pm 1/64^{"}$ ANGLES $\pm 1$ DEGREE	
WEEN PARTS 4 AND 5 3 AND 5 2 AND 4METRIC METRICMETRIC METRIC METRIC MARTER NETRIC MARTER NETRIC NE	$\square$					
WEEN PARTS 4 AND 5 3 AND 5 2 AND 4UEGEND: Ø DIAMETER R RADIUS9-51 CASTERWEEN PARTS Ø DIAMETER R RADIUS'' DEGREES'' DEGREESMANAGER: Ø DIAMETER R RADIUS'' DEGREES'' DRAFTER: A. MOSTAFAMANAGER: DRAFTER: SPOTFACE'' DEGREES'' DRAFTER: A. MOSTAFAMANAGER: DRAFTER: SPOTFACE'' DEGREES'' DEGREESMANAGER: DRAFTER: A. MOSTAFA'' DEGREES'' DEGREESSPOTFACE'' DEGREES'' DEGREESDRAFTER: SPOTFACE'' A. MOSTAFADATE: SCALE: AS NOTED'' AS NOTED	(3)				ASSIGNMENT #: 67	
WEEN PARTS 4 AND 5 3 AND 5 2 AND 4Ø DIAMETER R RADIUS • DEGREESFIG #:9-51Ø DIAMETER R RADIUS • DEGREES • DEGREESFIG #:9-51Ø DIAMETER R RADIUS • DEGREES • D	$\smile$			I FGEND.		
WEEN PARTSRRADIUSMANAGER:9-514 AND 5·DEGREESDRAFTER:A. MOSTAFA3 AND 5·COUNTERBORE/ SPOTFACEDATE:11/10/2022SCALE:AS NOTED					9-51 CASTER	
2 AND 4 AS NOTED				R RADIUS	FIG #: 9-51	
2 AND 4 AS NOTED			(10)		MANAGER: G. STROMMEN	
2 AND 4 AS NOTED			NET M			
2 AND 4 AS NOTED			1 NIL	L COUNTERBORE/		
				SPOTFACE		



H8/f7



ROUNDS AND FILLETS R 3

