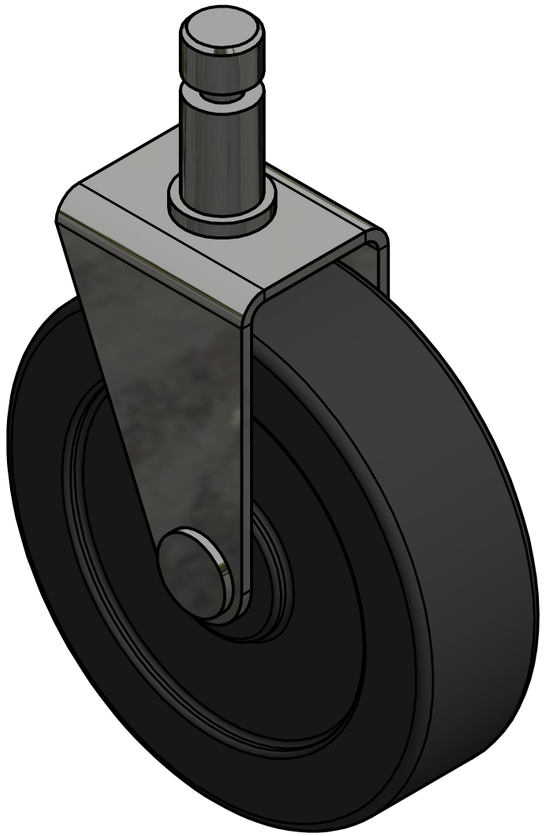
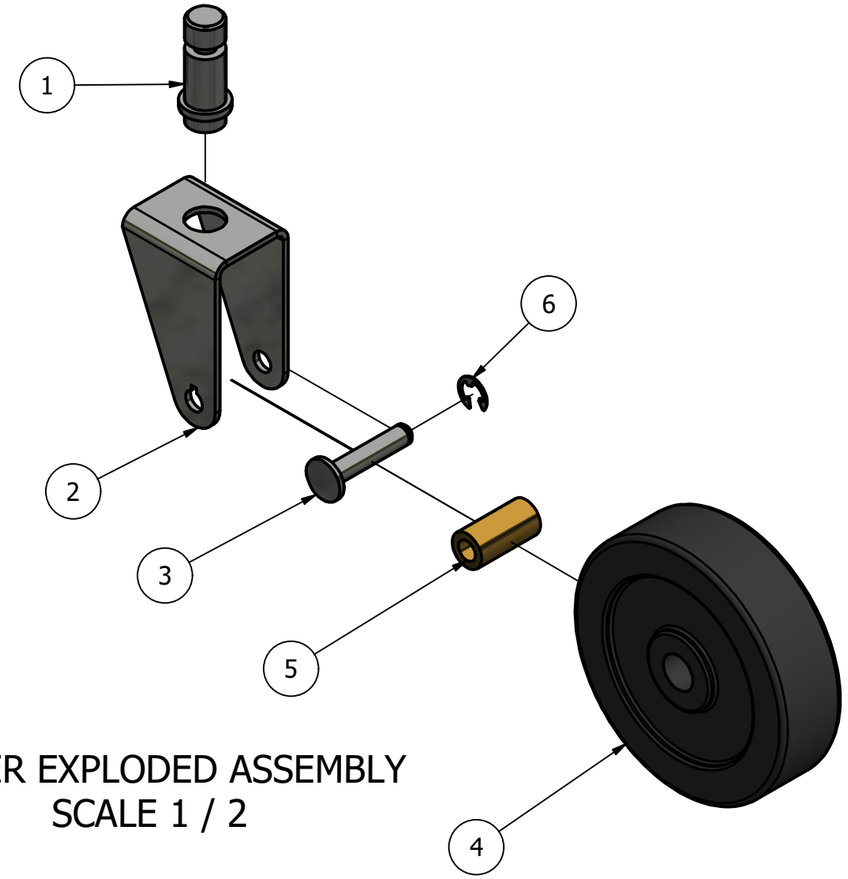


CASTER ASSEMBLY
SCALE 1 : 1

PARTS LIST				
ITEM	QTY	PART NUMBER	MATERIAL	DESCRIPTION
1	1	POST	SAE 1112	PEEN AT ASSEMBLY
2	1	BRACKET	USS STEEL	13 GA (2.38)
3	1	SHAFT	SAE 1112	
4	1	WHEEL	HARD RUBBER	
5	1	BUSHING	BRASS	
6	1	RETAINING RING	STEEL	EXT SERIES 5133



CASTER EXPLODED ASSEMBLY
SCALE 1 / 2

LEGEND:

Ø DIAMETER
R RADIUS
° DEGREES

METRIC

GENERAL NOTES:

GENERAL NOTES

DIGITAL DESIGN
GRAPHICS
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TOLERANCES UNLESS SPECIFIED:
MILLIMETERS:
WHOLE NUMBERS = ±.05
X = ±.25
XX = ±.12

ANGLES ±1 DEGREE

SURFACES 32

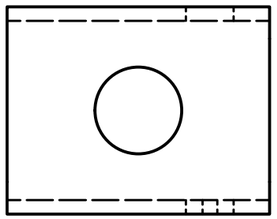
COURSE:	DDGT 120
INVENTOR DRAWING NAME:	CASTER
FIG #:	14-90
DRAFTER:	B. SANDAU
DATE:	12/10/2020
SCALE:	AS NOTED
PAGE #:	1 OF 3

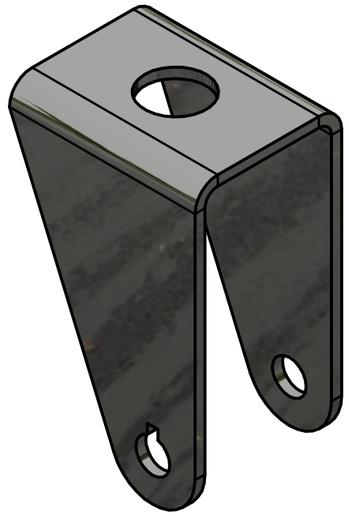
PARTS LIST		
ITEM	QTY	PART NUMBER
2	1	BRACKET

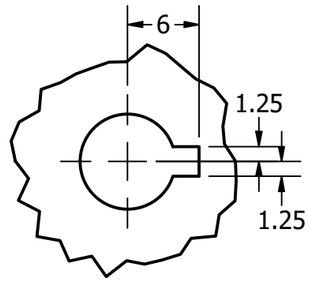
METRIC

LEGEND:

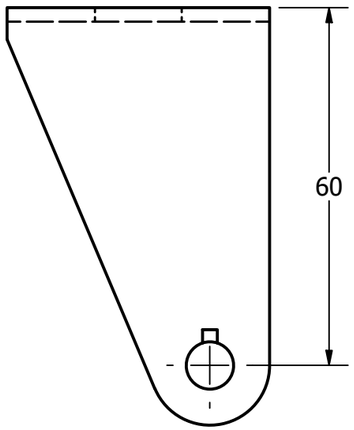
Ø	DIAMETER
R	RADIUS
°	DEGREES

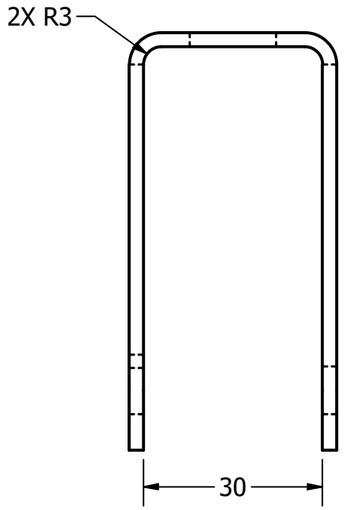




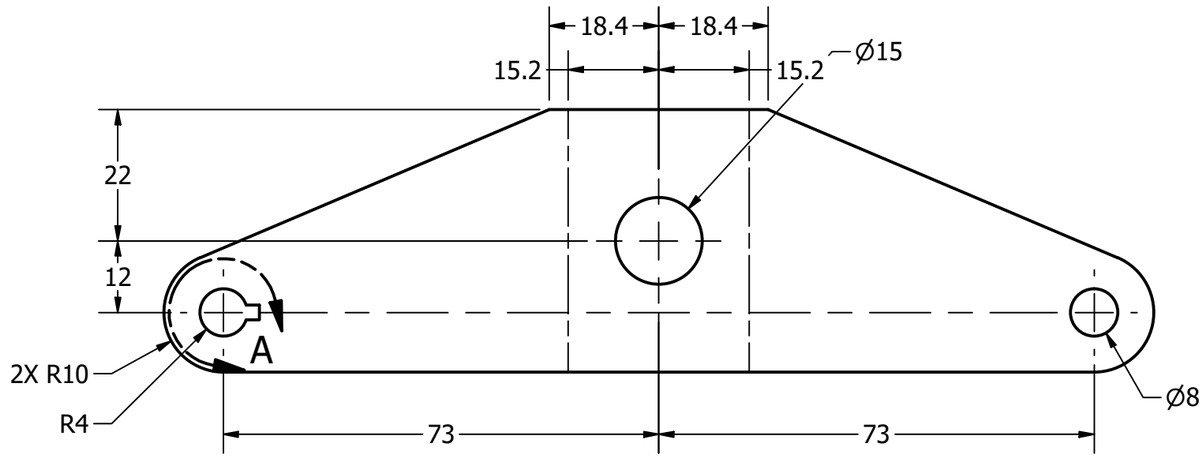


DETAIL A
SCALE 2 : 1





BRACKET
SCALE 1 : 1



BRACKET FLAT PATTERN
SCALE 1 : 1

DIGITAL DESIGN
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COURSE:	DDGT 120
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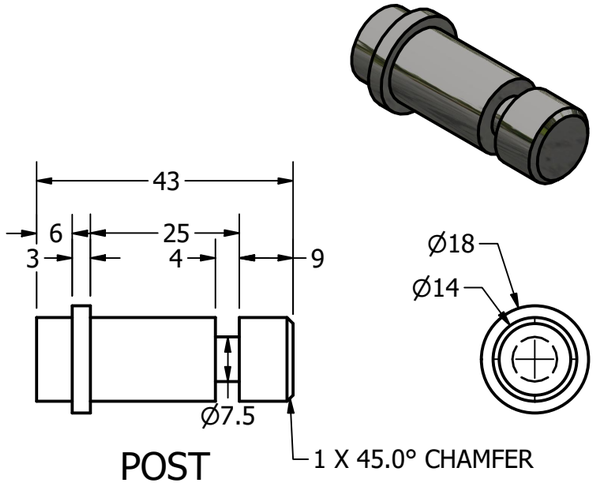
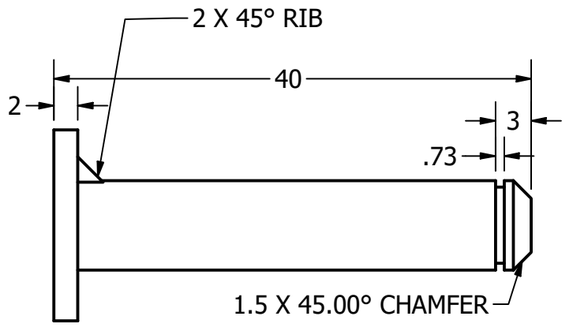
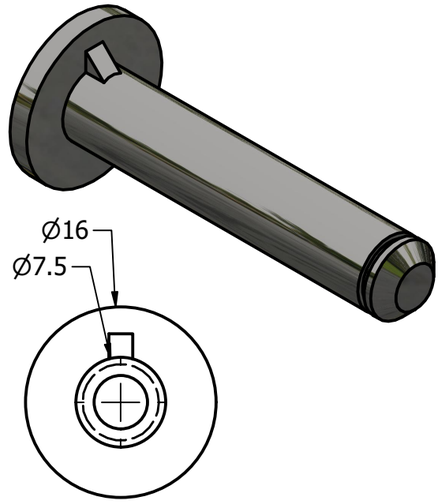
PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	POST
3	1	SHAFT
4	1	WHEEL
5	1	BUSHING

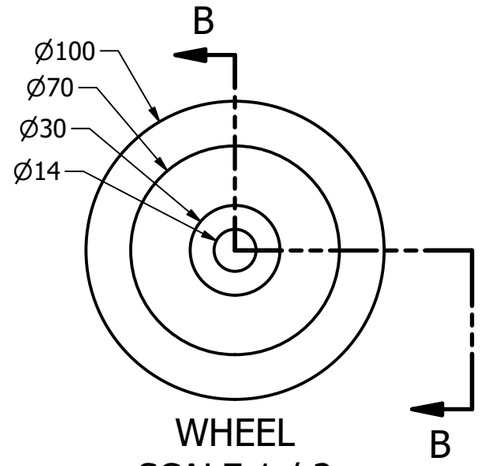


POST
SCALE 1 : 1

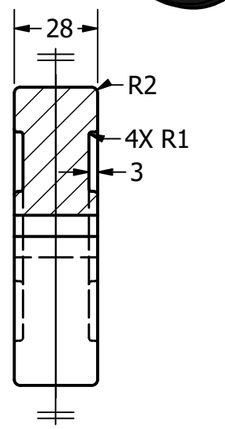


SHAFT
SCALE 2 : 1

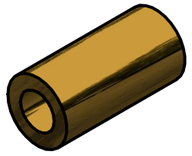


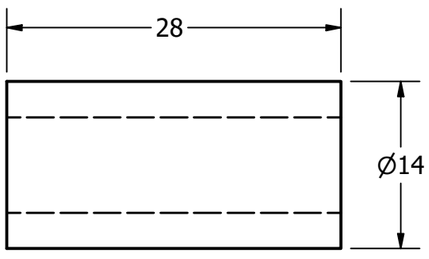


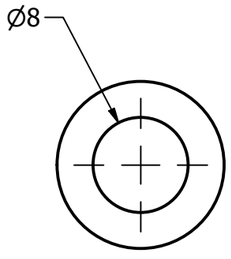
WHEEL
SCALE 1 / 2



SECTION B-B
SCALE 1 / 2







BUSHING
SCALE 2 : 1

LEGEND:

Ø	DIAMETER
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