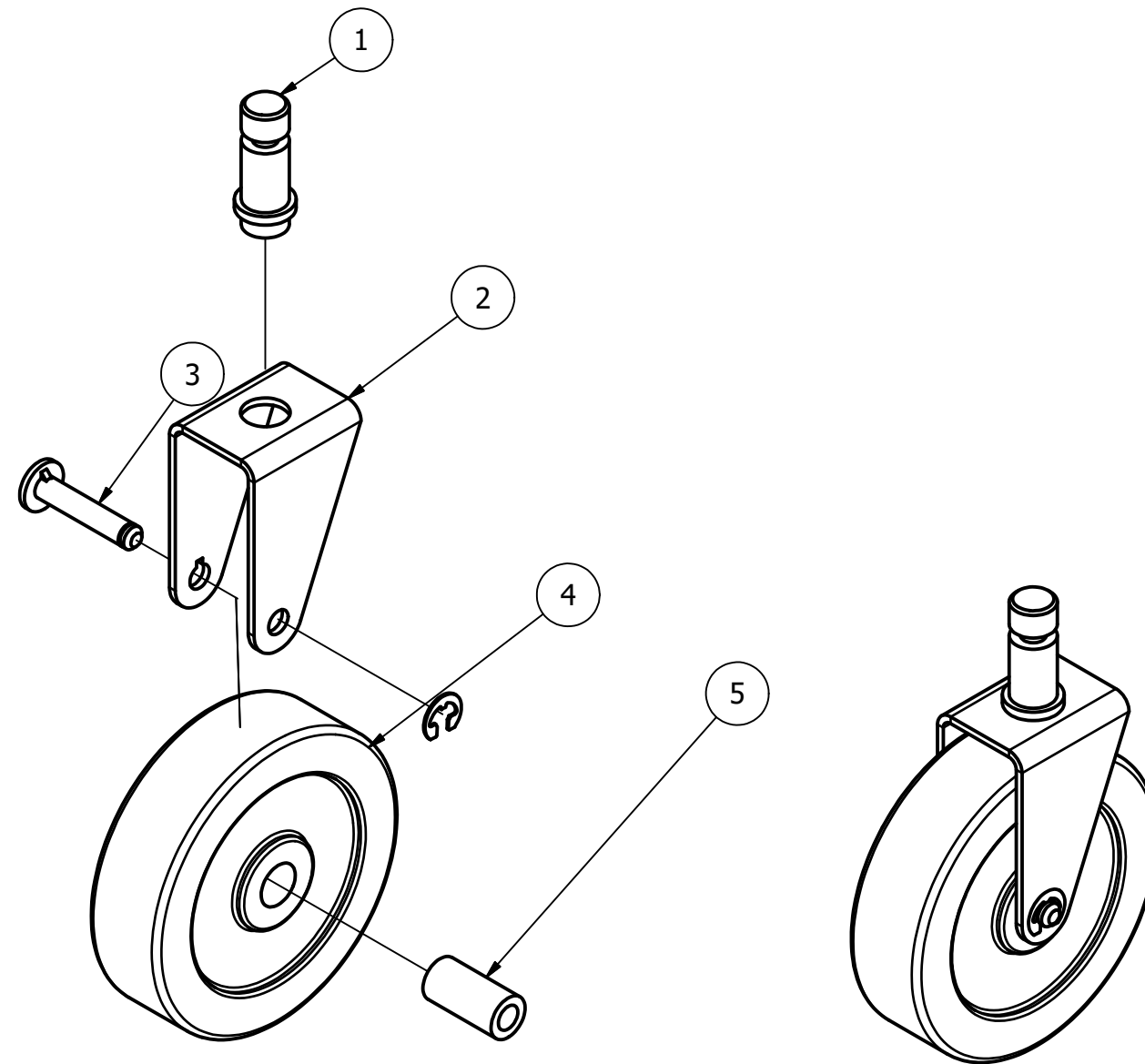


PARTS LIST				
ITEM	QTY	PART NUMBER	MATERIAL	DESCRIPTION
1	1	POST	SAE 1112	
2	1	BRACKET	USS STEEL	13 GUAGE (2.38)
3	1	SHAFT	SAE 1112	
4	1	WHEEL	HARD RUBBER	
5	1	BUSHING	BRASS	
6	1	RETAINING RING	STAINLESS STEEL	99179A105-EXT SERIES 5133



DIGITAL DESIGN
GRAPHIC
TECHNOLOGY

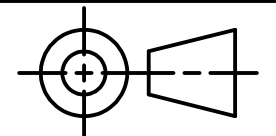
WWW.DDGT.NET



CASTER EXPLODED ASSEMBLY
SCALE 1 / 2

CASTER ASSEMBLY
SCALE 1 / 2

METRIC



TOLERANCE UNLESS SPECIFIED:
DECIMAL INCHES:
X = ±.020
XX = ±.010
XXX = ±.005
FRACTIONAL ±1/64"
ANGLES ±1 DEGREE
SURFACES ³² ✓

CLASS: DDGT120

ASSIGNMENT #: 68

INVENTOR DRAWING NAME:

CASTER

FIG #: 14-90

MANAGER: G. STROMMEN

DRAFTER: G.SILVA

DATE: 12/12/2022

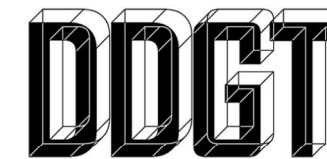
SCALE: AS NOTED

PAGE #: 1 OF 4

LEGEND:

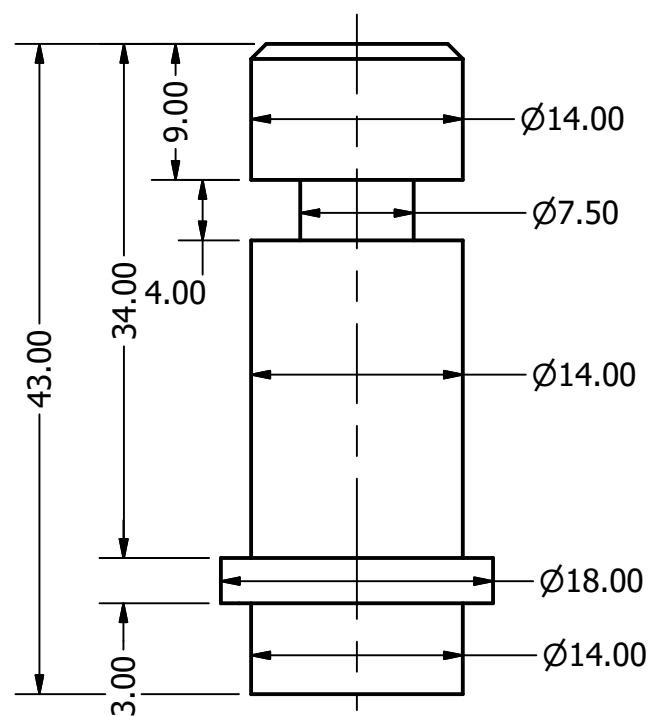
∅ DIAMETER
R RADIUS
° DEGREE

PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	POST
3	1	SHAFT

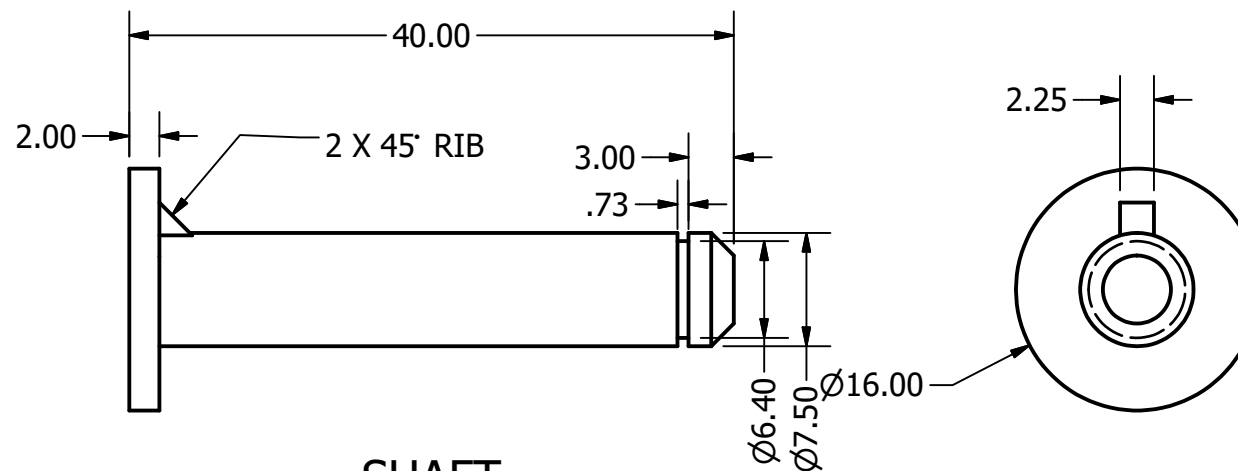
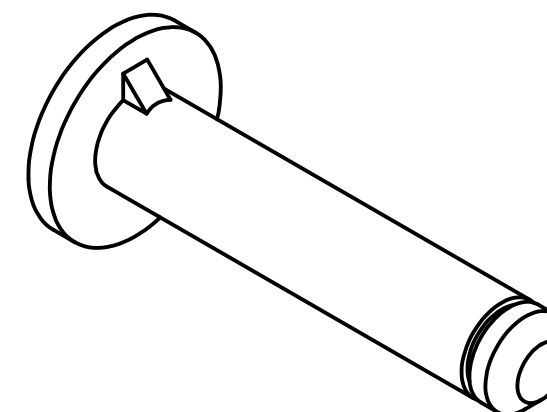
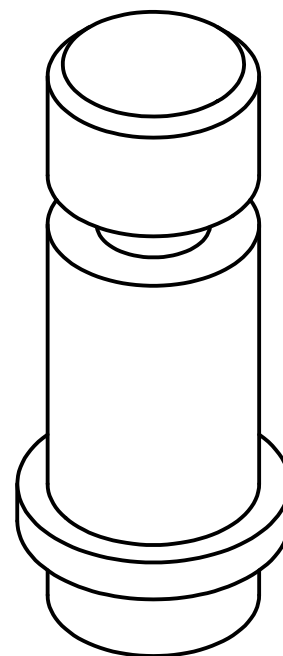


DIGITAL DESIGN
GRAPHIC
TECHNOLOGY

WWW.DDGT.NET



POST
SCALE 2 : 1

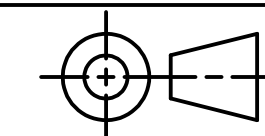


SHAFT
SCALE 2 : 1

METRIC

LEGEND:

Ø DIAMETER
R RADIUS
° DEGREE



TOLERANCE UNLESS SPECIFIED:
DECIMAL INCHES:
X = ±.020
XX = ±.010
XXX = ±.005
FRACTIONAL ±1/64"
ANGLES ±1 DEGREE
SURFACES 32 ✓

CLASS: DDGT120

ASSIGNMENT #: 68

INVENTOR DRAWING NAME:
CASTER

FIG #: 14-90

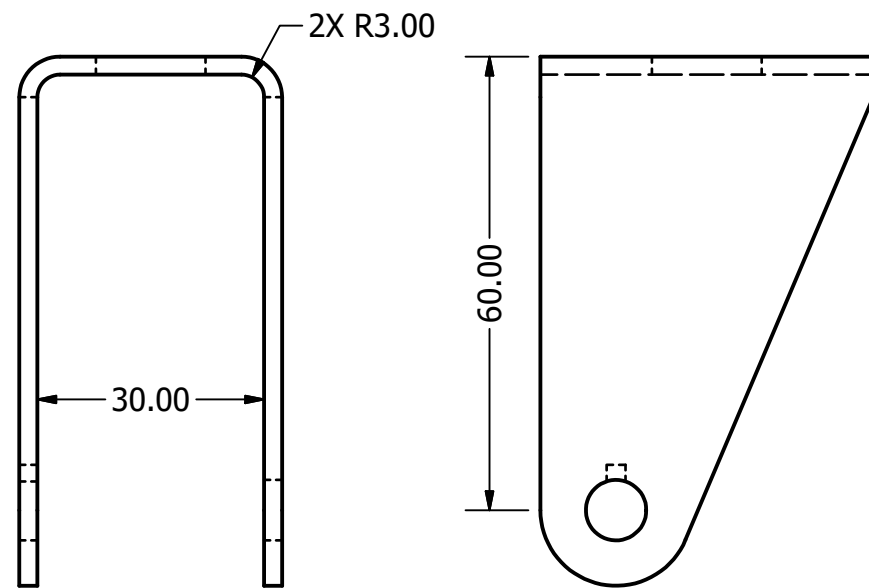
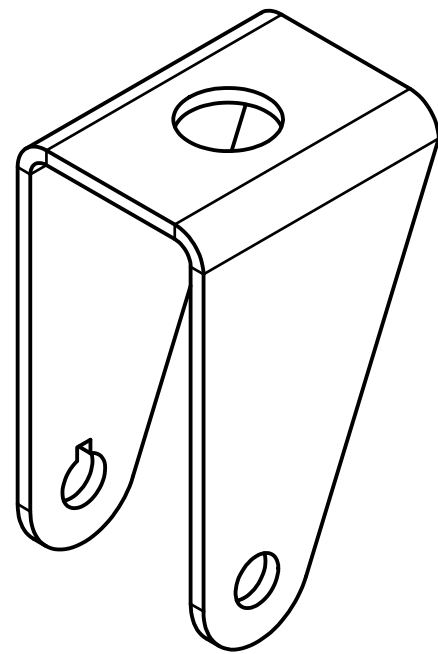
MANAGER: G. STROMMEN

DRAFTER: G.SILVA

DATE: 12/12/2022

SCALE: AS NOTED

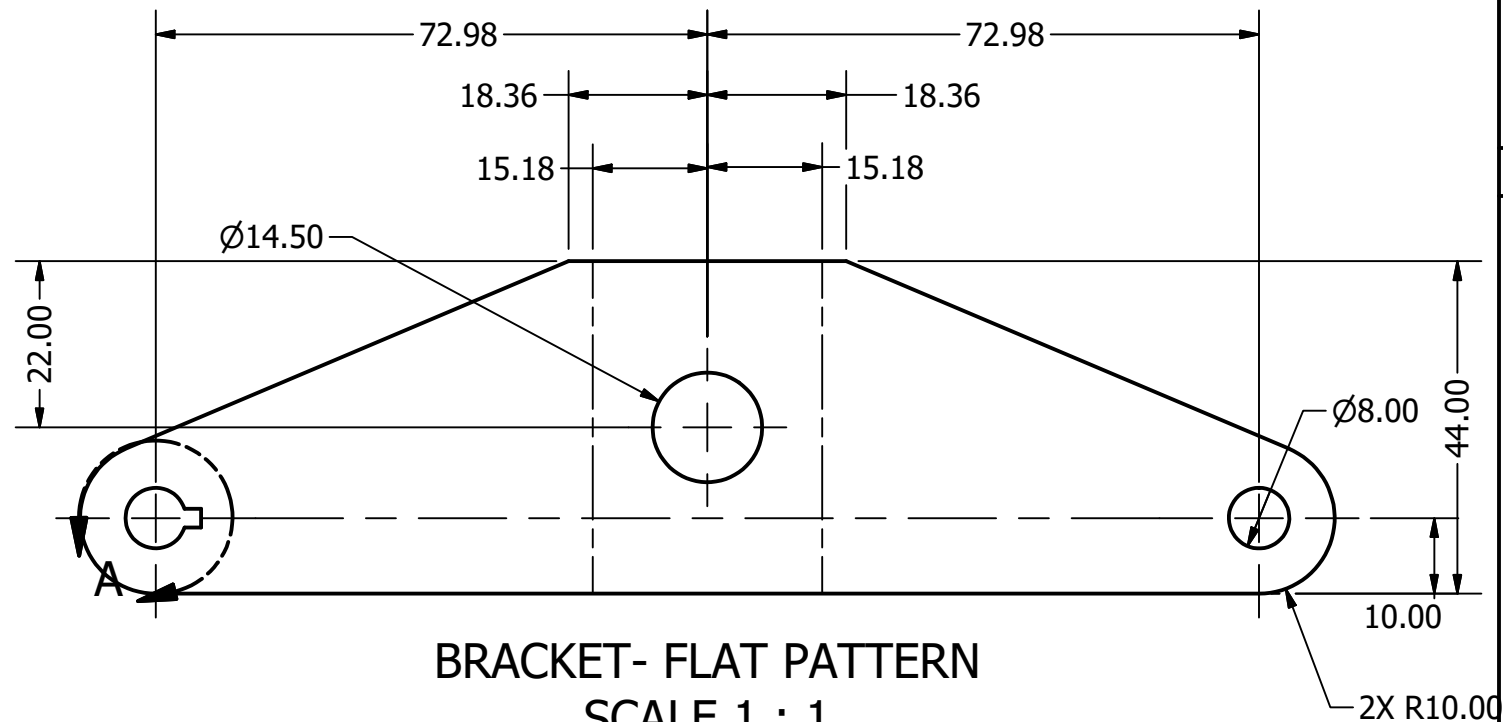
PAGE #: 2 OF 4



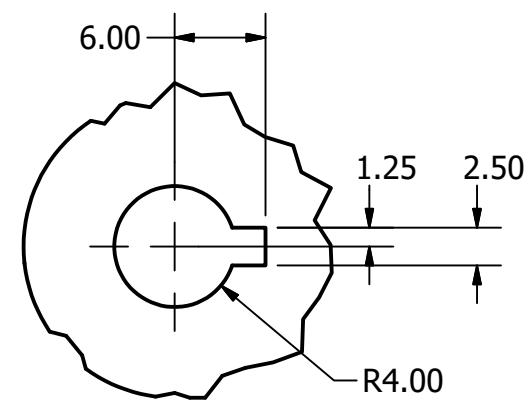
BRACKET- FOLDED
SCALE 1 : 1

METRIC

PARTS LIST		
ITEM	QTY	PART NUMBER
2	1	BRACKET



BRACKET- FLAT PATTERN
SCALE 1 : 1

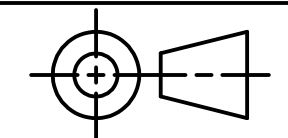


DETAIL A
SCALE 2 : 1



DIGITAL DESIGN
GRAPHIC
TECHNOLOGY

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TOLERANCE UNLESS SPECIFIED:
DECIMAL INCHES:
X = ±.020
XX = ±.010
XXX = ±.005
FRACTIONAL ±1/64"
ANGLES ±1 DEGREE
SURFACES ³² ✓

CLASS: DDGT120

ASSIGNMENT #: 68

INVENTOR DRAWING NAME:

CASTER

FIG #: 14-90

MANAGER: G. STROMMEN

DRAFTER: G.SILVA

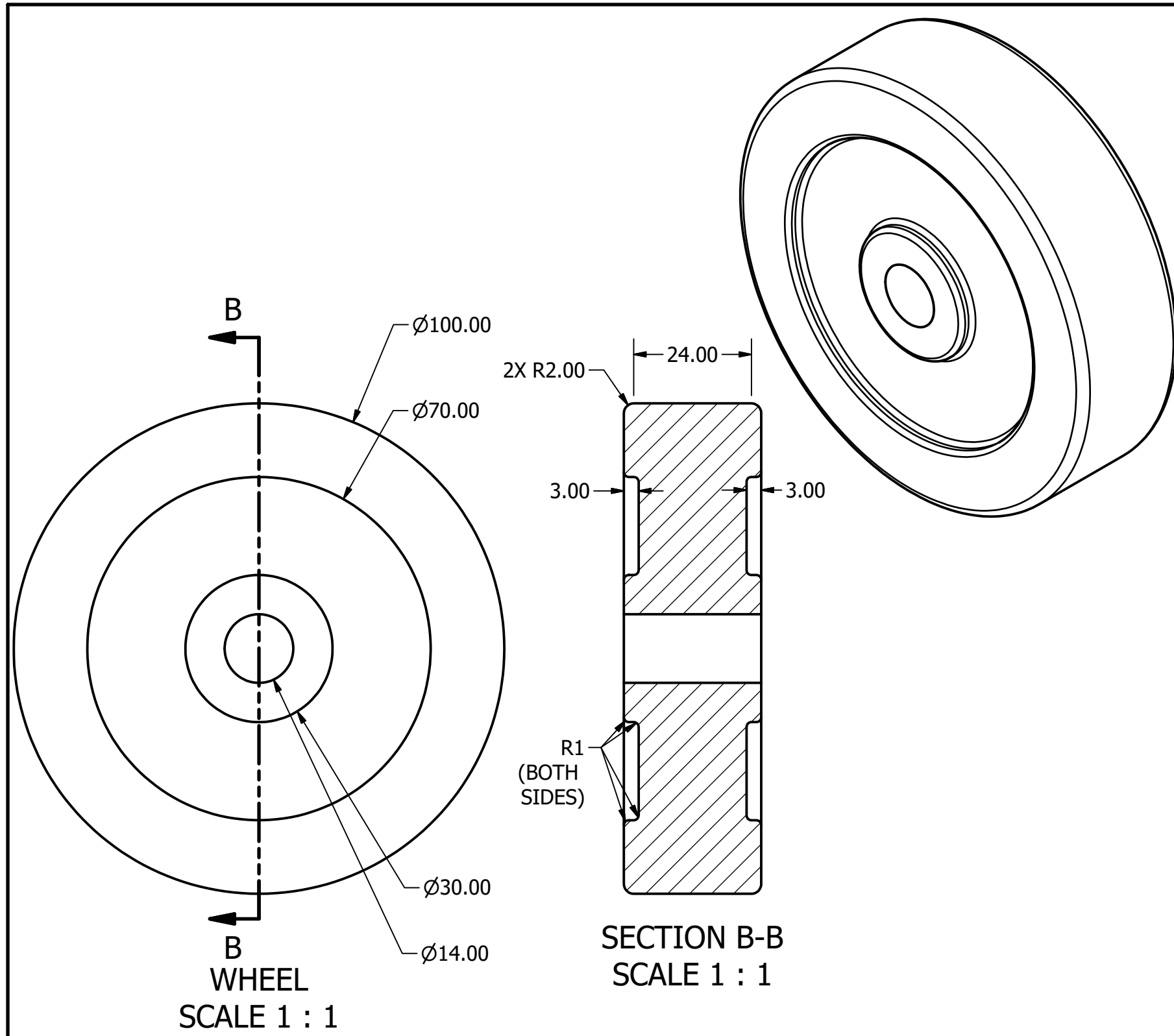
DATE: 12/12/2022

SCALE: AS NOTED

PAGE #: 3 OF 4

LEGEND:

Ø DIAMETER
R RADIUS
° DEGREE



PARTS LIST		
ITEM	QTY	PART NUMBER
4	1	WHEEL
5	1	BUSHING



DIGITAL DESIGN
GRAPHIC
TECHNOLOGY

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TOLERANCE UNLESS SPECIFIED:
 DECIMAL INCHES:
 X = ±.020
 XX = ±.010
 XXX = ±.005
 FRACTIONAL ±1/64"
 ANGLES ±1 DEGREE
 SURFACES ³² ✓

CLASS: DDGT120

ASSIGNMENT #: 68

INVENTOR DRAWING NAME:
CASTER

FIG #: 14-90

MANAGER: G. STROMMEN

DRAFTER: G.SILVA

DATE: 12/12/2022

SCALE: AS NOTED

PAGE #: 4 OF 4

LEGEND:

- Ø DIAMETER
- R RADIUS
- ° DEGREE

METRIC