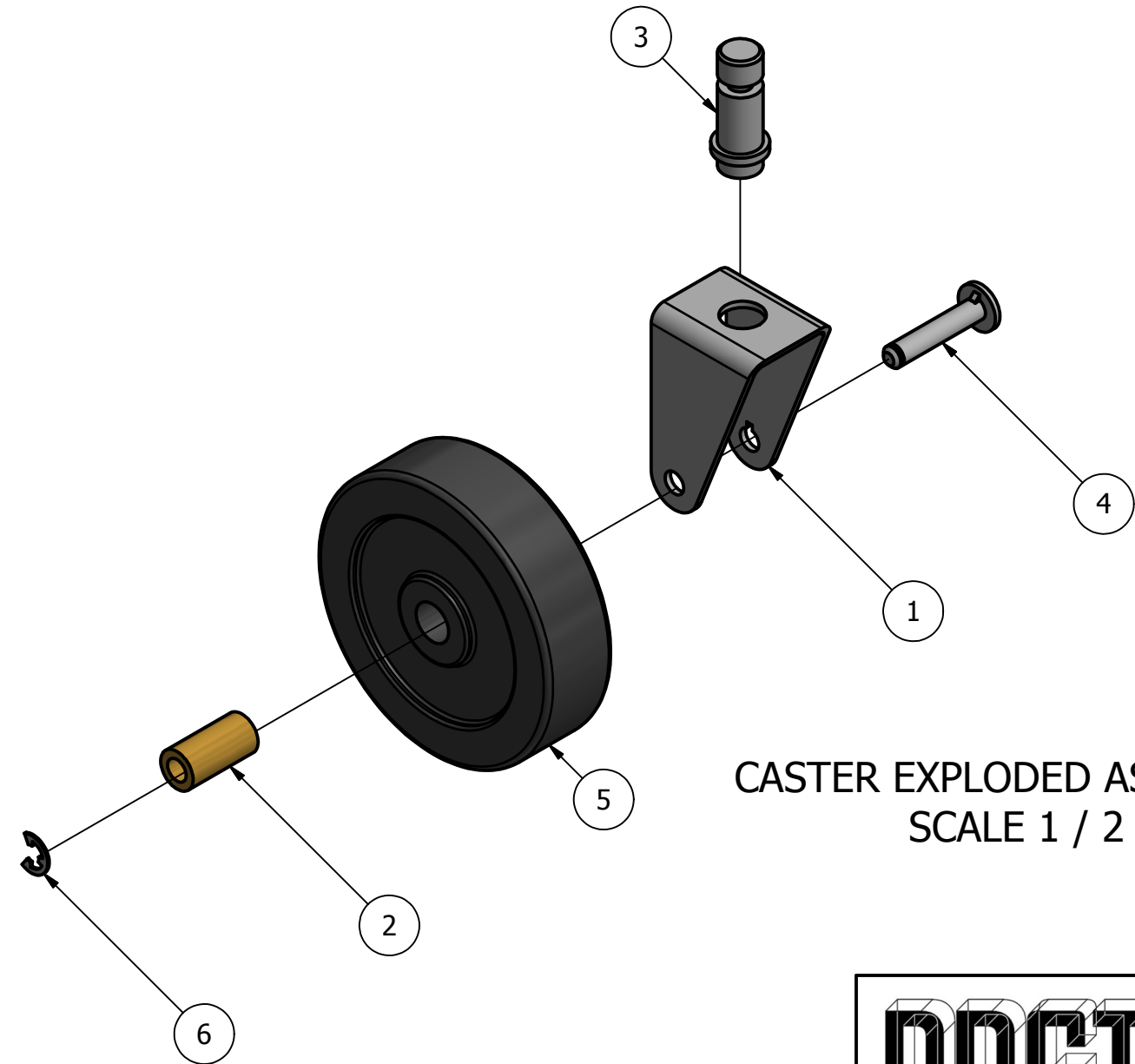
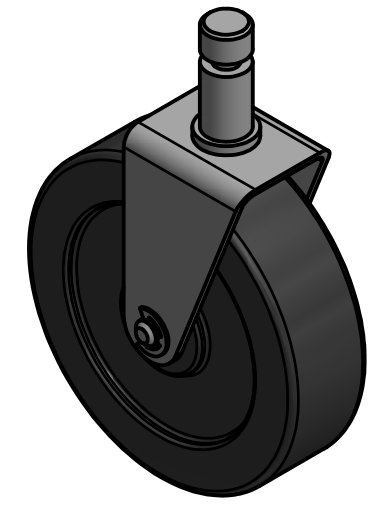


PARTS LIST				
ITEM	QTY	PART NUMBER	MATERIAL	DESCRIPTION
1	1	BRACKET	13 GA USS STL	
2	1	BUSHING	BRASS	
3	1	POST	SAE 1112	
4	1	SHAFT	SAE 1112	
5	1	WHEEL	RUBBER	
6	1	RETAINING RING	STEEL	EXT SERIES 5133



CASTER EXPLODED ASSEMBLY  
SCALE 1 / 2



CASTER ASSEMBLY  
SCALE 1 / 2

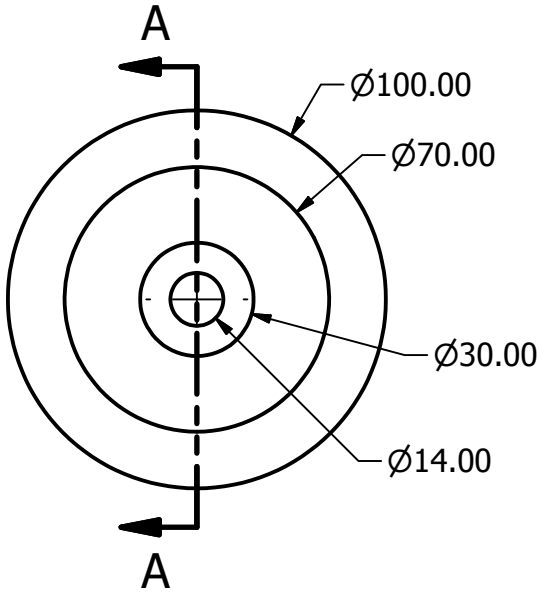
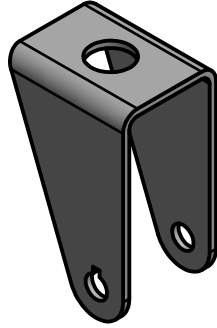
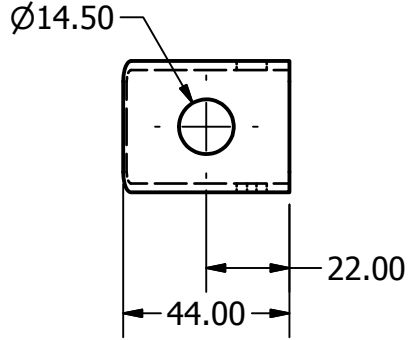
**DDGT**  
DIGITAL DESIGN  
GRAPHICS  
TECHNOLOGY  
WWW.DDGT.NET

**LOUIE MILGROM**  
*Drafter | Designer*  
louismilgrom@hotmail.com  
707-227-5960  
www.ddgt.net/studentpages/lmilgrom

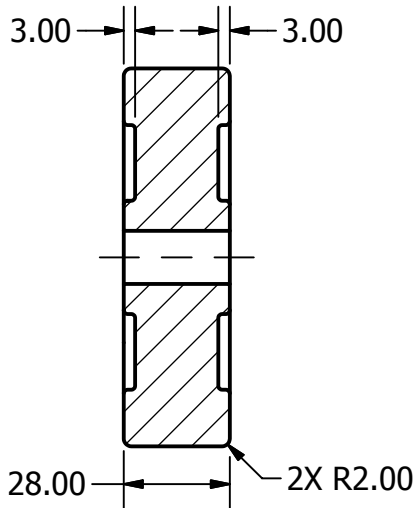
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DECIMAL INCHES:  
X = ±.020  
XX = ±.010  
XXX = ±.005  
FRACTIONAL ±1/64"  
ANGLES ±1 DEGREE  
SURFACES  $\sqrt{\text{V}}$

COURSE:	DDGT 120
INVENTOR IDW NAME:	CASTER
FIG NO:	14-90
DRAFTER:	L. MILGROM
DATE:	11/17/2014
SCALE:	AS NOTED
PAGE NO:	1 OF 3

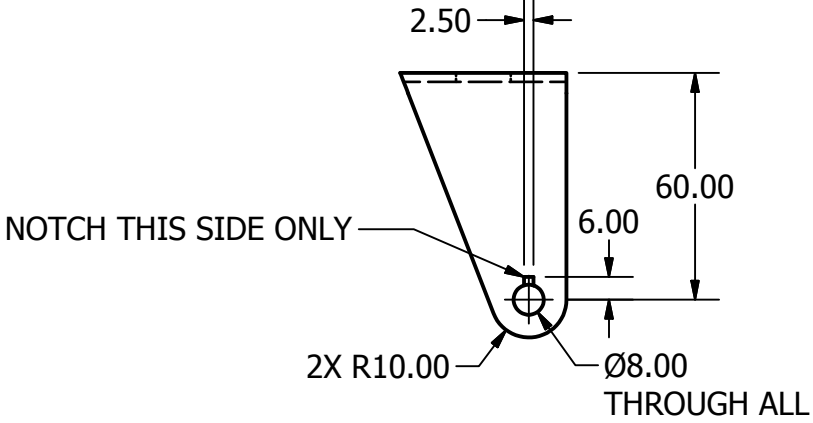
PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	BRACKET
5	1	WHEEL



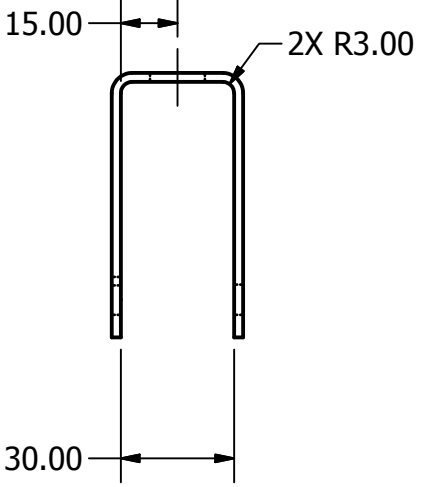
WHEEL  
SCALE 1 / 2



SECTION A-A  
SCALE 1 / 2



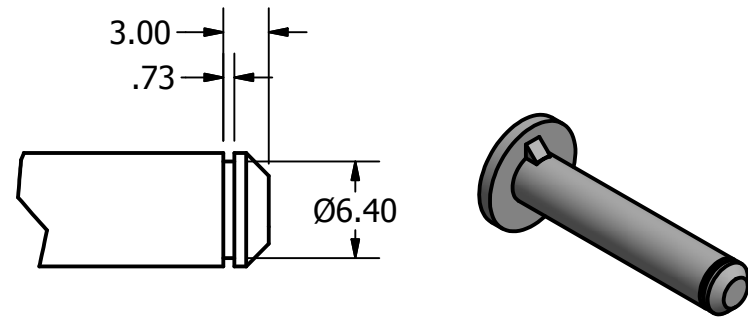
BRACKET  
SCALE 1 / 2



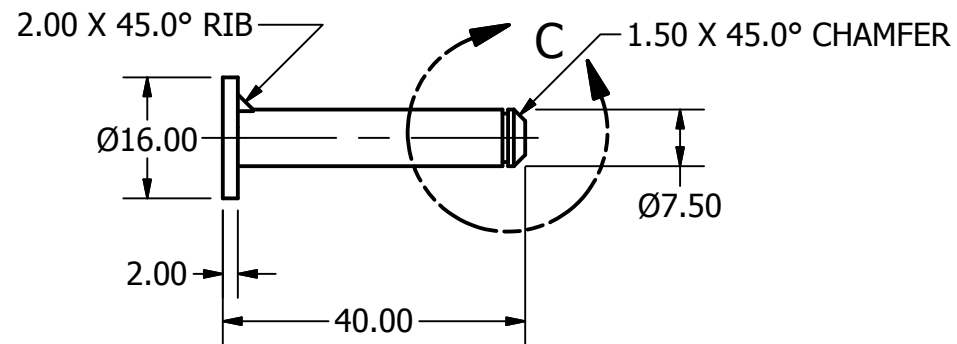
**LEGEND**  
 ° DEGREE  
 R RADIUS  
 Ø DIAMETER

FOR PART "WHEEL", ALL FILLETS  
 HAVE A RADIUS OF 1.00  
 UNLESS OTHERWISE NOTED

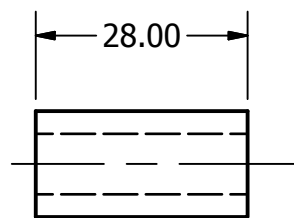
 DIGITAL DESIGN GRAPHICS TECHNOLOGY WWW.DDGT.NET	 LOUIE MILGROM <i>Drafter   Designer</i> louismilgrom@hotmail.com 707-227-5960 www.ddgt.net/studentpages/lmilgrom	 TOLERANCES UNLESS SPECIFIED: DECIMAL INCHES: X = ±.020 XX = ±.010 XXX = ±.005 FRACTIONAL ±1/64" ANGLES ±1 DEGREE SURFACES 	COURSE: DDGT 120
			INVENTOR IDW NAME: CASTER
			FIG NO: 14-90
			DRAFTER: L. MILGROM
			DATE: 11/17/2014
			SCALE: AS NOTED
			PAGE NO: 2 OF 3



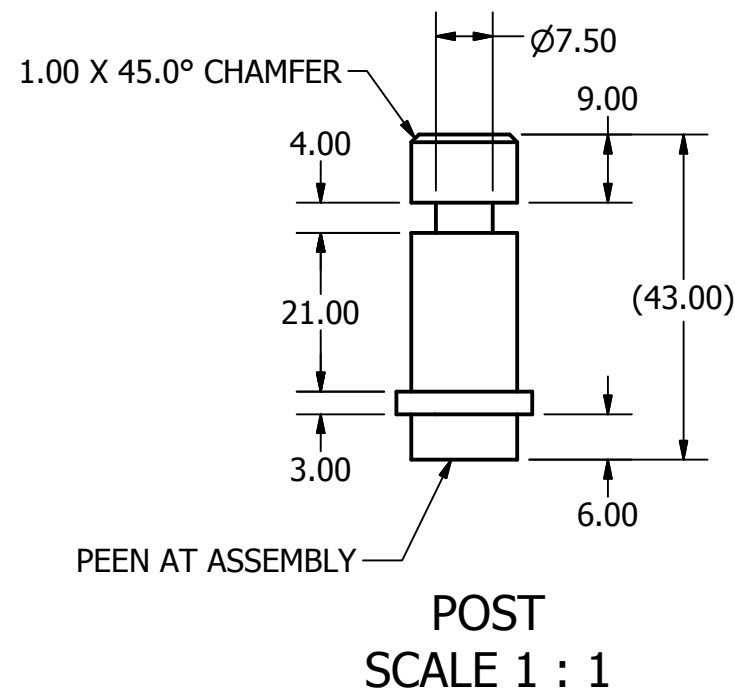
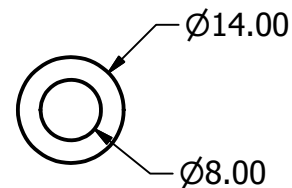
DETAIL C  
SCALE 2 : 1



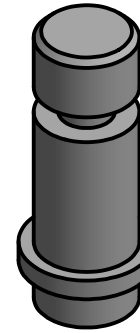
SHAFT  
SCALE 1 : 1



BUSHING  
SCALE 1 : 1



POST  
SCALE 1 : 1



PARTS LIST		
ITEM	QTY	PART NUMBER
2	1	BUSHING
3	1	POST
4	1	SHAFT

### LEGEND

- ° DEGREE
- R RADIUS
- ∅ DIAMETER



DIGITAL DESIGN  
GRAPHICS  
TECHNOLOGY

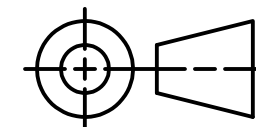
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LOUIE MILGROM  
*Drafter | Designer*

louismilgrom@hotmail.com  
707-227-5960

www.ddgt.net/studentpages/lmilgrom



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DECIMAL INCHES:  
X = ±.020  
XX = ±.010  
XXX = ±.005  
FRACTIONAL ±1/64"  
ANGLES ±1 DEGREE

SURFACES 32 ✓

COURSE: DDGT 120

INVENTOR IDW NAME:  
CASTER

FIG NO: 14-90

DRAFTER: L. MILGROM

DATE: 11/17/2014

SCALE: AS NOTED

PAGE NO: 3 OF 3