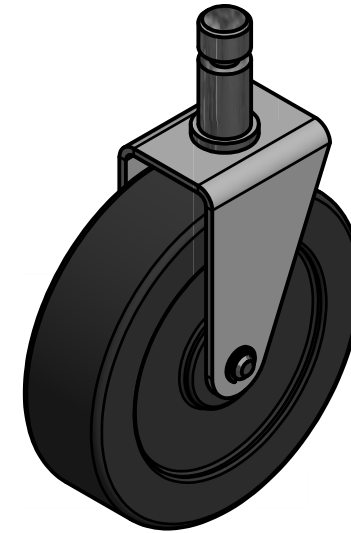


CASTER EXPLODED ASSEMBLY  
SCALE 1 / 2



CASTER ASSEMBLY  
SCALE 1 / 2

PARTS LIST					
ITEM	QTY	PART NUMBER	MATERIAL	DESCRIPTION	
1	1	POST	SAE 1112		
2	1	BRACKET	USS STL	13 GA (2.38)	
3	1	SHAFT	SAE 1112		
4	1	WHEEL	HARD RUBBER		
5	1	BUSHING	BRASS		
6	1	RETAINING RING	STEEL	EXT SERIES 5133	

**LEGEND:**

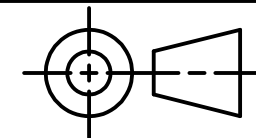
- ∅ DIAMETER
- R RADIUS
- ° DEGREES

METRIC



DIGITAL DESIGN  
GRAPHICS  
TECHNOLOGY

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TOLERANCES UNLESS SPECIFIED:  
MILLIMETERS:  
WHOLE NUMBERS = ±.5  
X = ±.25  
XX = ±.12

ANGLES ±1 DEGREE  
SURFACES  $\sqrt{32}$

COURSE: DDGT 120

INVENTOR DRAWING NAME:  
CASTER

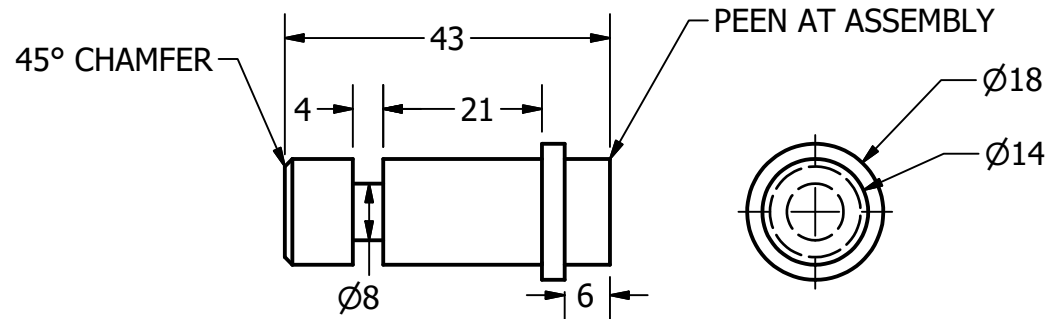
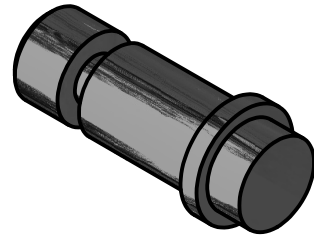
FIG #: 14-90

DRAFTER: M.MCDONOUGH

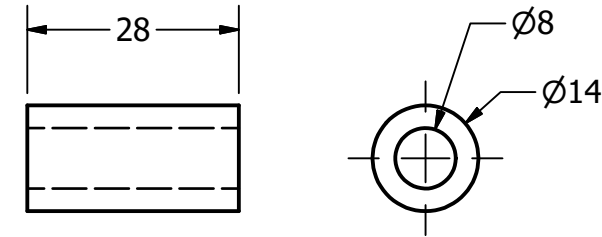
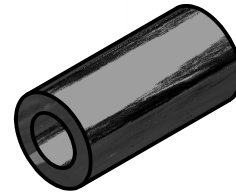
DATE: 12/3/2019

SCALE: AS NOTED

PAGE #: 1 OF 3

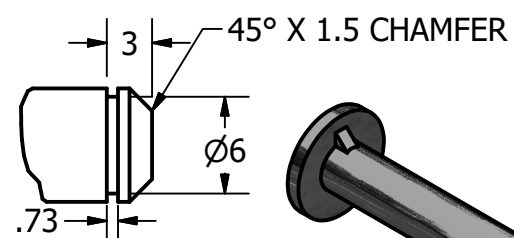


POST  
SCALE 1 : 1

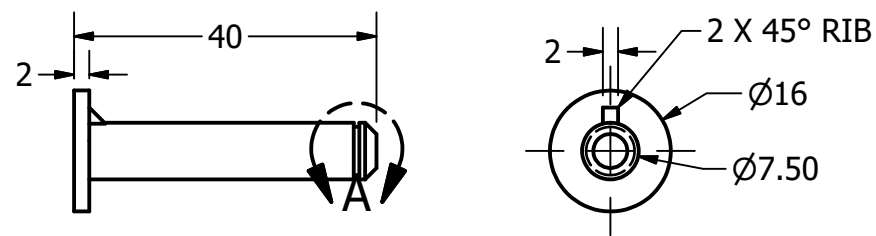
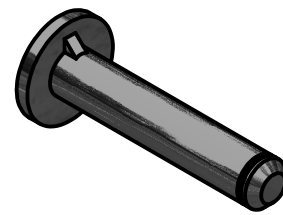


BUSHING  
SCALE 1 : 1

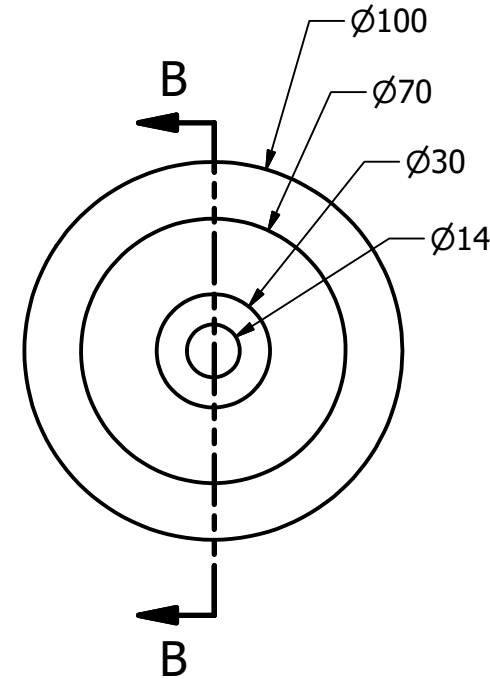
PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	POST
3	1	SHAFT
4	1	WHEEL
5	1	BUSHING



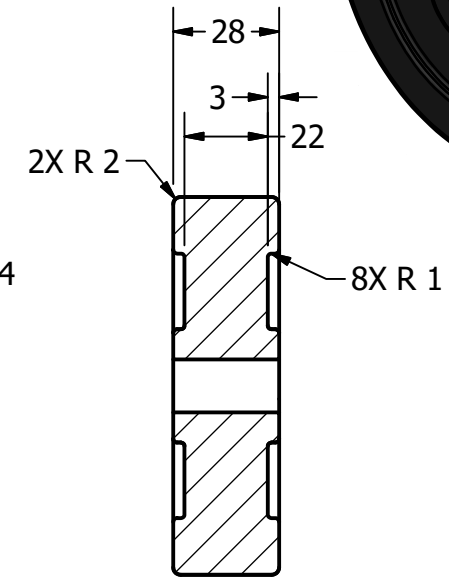
DETAIL A  
SCALE 2 : 1



SHAFT  
SCALE 1 : 1



WHEEL  
SCALE 1 / 2

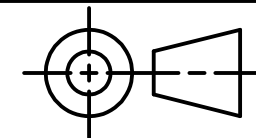


SECTION B-B  
SCALE 1 / 2



DIGITAL DESIGN  
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TOLERANCES UNLESS SPECIFIED:  
MILLIMETERS:  
WHOLE NUMBERS = ±.5  
X = ±.25  
XX = ±.12

ANGLES ±1 DEGREE  
SURFACES 32 ✓

COURSE: DDGT 120

INVENTOR DRAWING NAME:  
CASTER

FIG #: 14-90

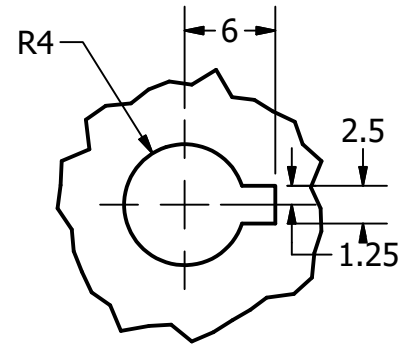
DRAFTER: M.MCDONOUGH

DATE: 12/3/2019

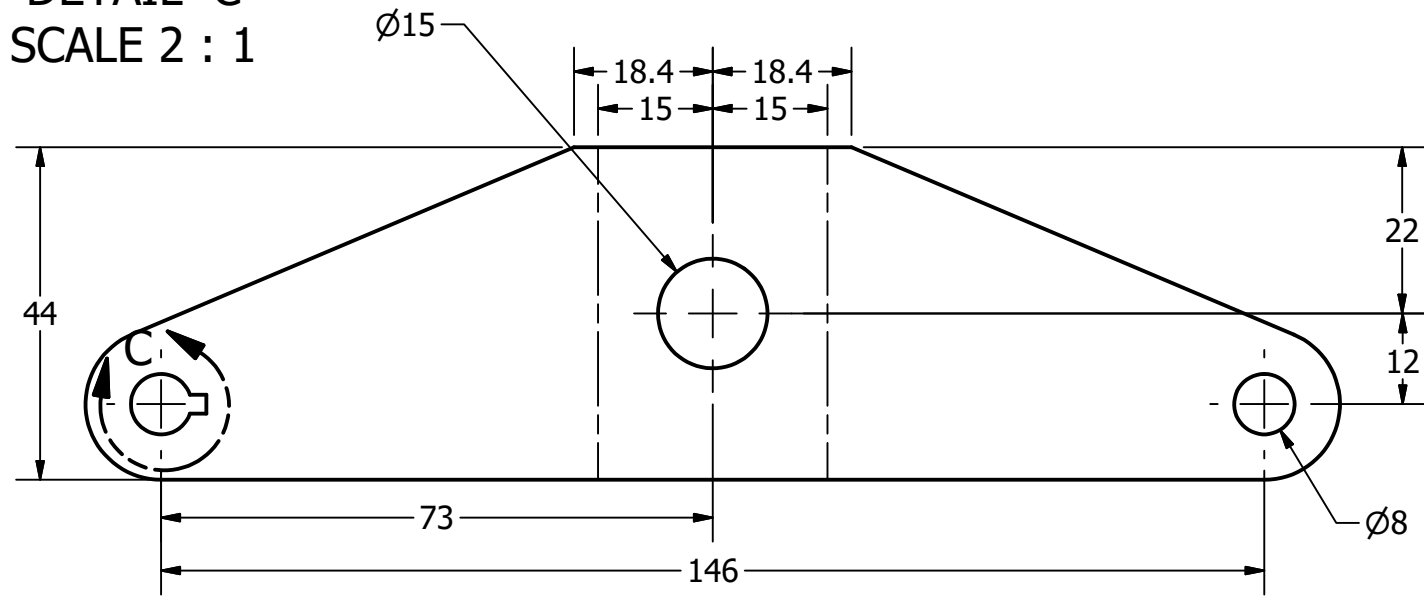
SCALE: AS NOTED

PAGE #: 2 OF 3

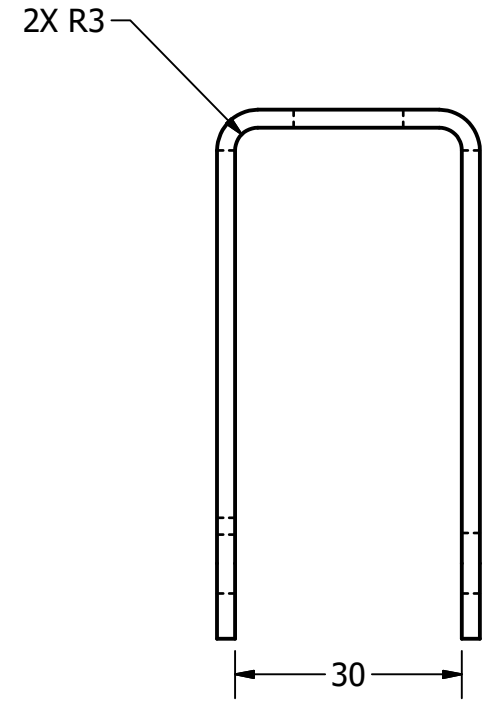
PARTS LIST		
ITEM	QTY	PART NUMBER
2	1	BRACKET



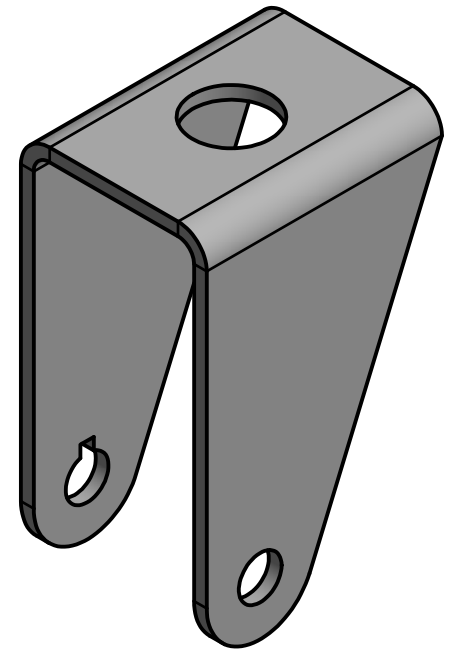
DETAIL C  
SCALE 2 : 1



BRACKET FLAT PATTERN  
SCALE 1 : 1

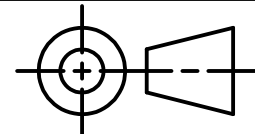


BRACKET  
SCALE 1 : 1



DIGITAL DESIGN  
GRAPHICS  
TECHNOLOGY

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TOLERANCES UNLESS SPECIFIED:  
MILLIMETERS:  
WHOLE NUMBERS = ±.5  
X = ±.25  
XX = ±.12

ANGLES ±1 DEGREE  
SURFACES  $\sqrt{32}$

COURSE:	DDGT 120
INVENTOR DRAWING NAME:	CASTER
FIG #:	14-90
DRAFTER:	M.MCDONOUGH
DATE:	12/3/2019
SCALE:	AS NOTED
PAGE #:	3 OF 3