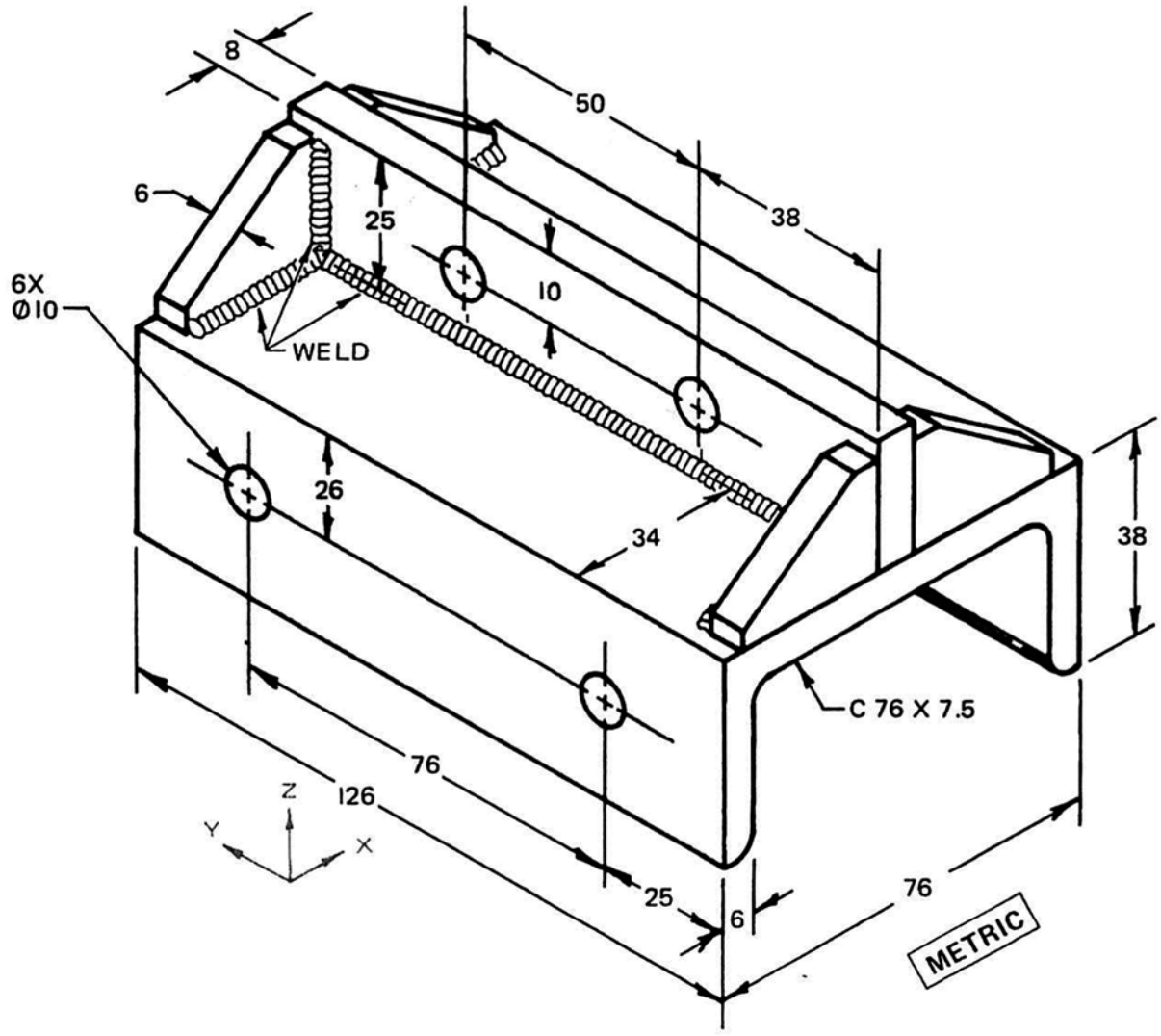

Fig. 13-60 Caster frame.