

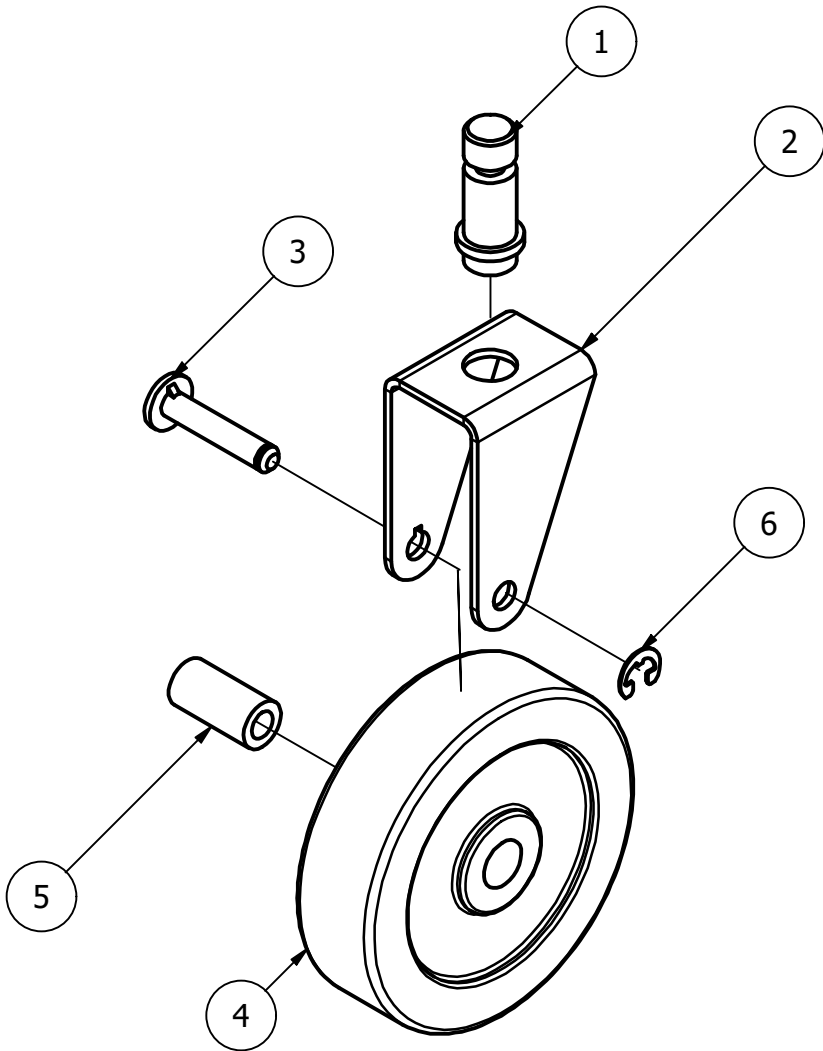
PARTS LIST				
ITEM	QTY	PART NUMBER	MATERIAL	DESCRIPTION
1	1	POST	SAE 1112	
2	1	BRACKET	USS STEEL	13 GAUGE (2.38)
3	1	SHAFT	SAE 1112	
4	1	WHEEL	HARD RUBBER	
5	1	BUSHING	BRASS	
6	1	RETAINING RING	STAINLESS STEEL	99179A105 - EXT SERIES 5133



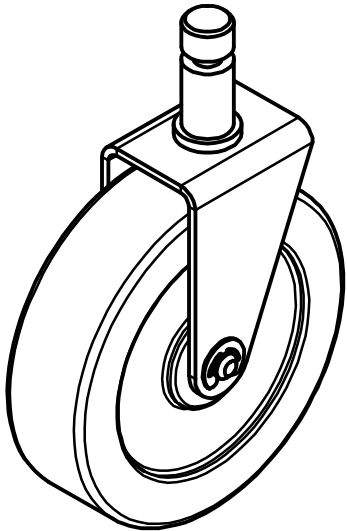
DIGITAL DESIGN
GRAPHICS
TECHNOLOGY

WWW.DDGT.NET

METRIC



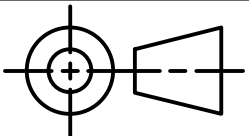
CASTER EXPLODED ASSEMBLY
SCALE 1 / 2



CASTER ASSEMBLY
SCALE 1 / 2

LEGEND:

Ø DIAMETER
R RADIUS
° DEGREES



TOLERANCES UNLESS SPECIFIED:
MILLIMETERS:
WHOLE NUMBERS = ±.5
X = ±.25
XX = ±.12
FRACTIONAL ±1/64"
ANGLES ±1 DEGREE
SURFACES 32√

CLASS: DDGT 120

ASSIGNMENT NUMBER: 67

INVENTOR DRAWING NAME:
CASTER

FIG #: 14-90

MANAGER: G. STROMMEN

DRAFTER: J. HUCKABY

DATE: 10-Dec-24

SCALE: AS NOTED

PAGE #: 1 OF 4

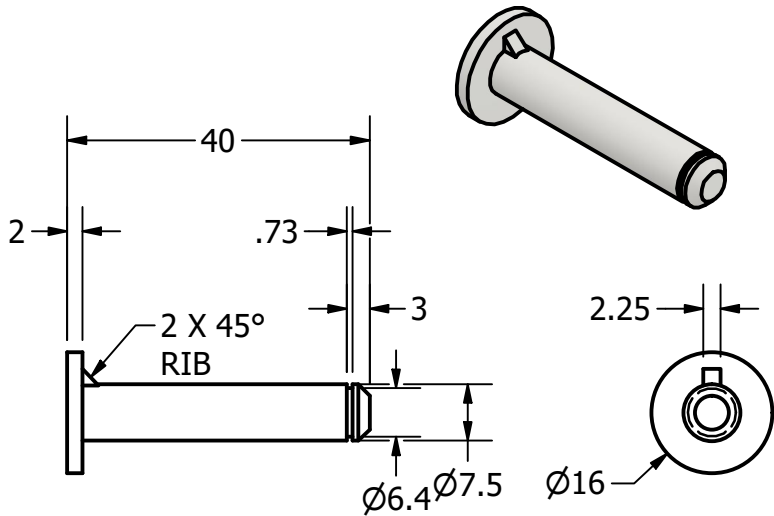
PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	POST
3	1	SHAFT
5	1	BUSHING
6	1	RETAINING RING



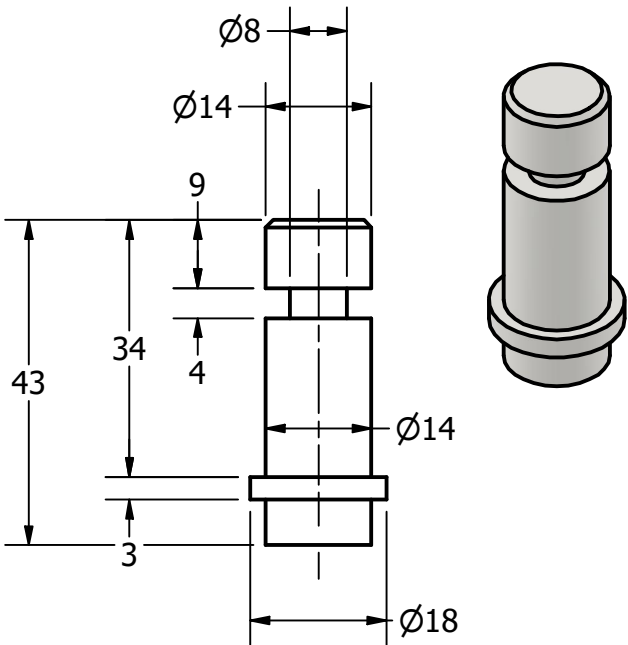
DIGITAL DESIGN
GRAPHICS
TECHNOLOGY

WWW.DDGT.NET

METRIC



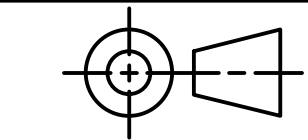
SHAFT
SCALE 1 : 1



POST
SCALE 1 : 1

LEGEND:

Ø DIAMETER
R RADIUS
° DEGREES



TOLERANCES UNLESS SPECIFIED:
MILLIMETERS:
WHOLE NUMBERS = ±.5
X = ±.25
XX = ±.12
FRACTIONAL ±1/64"
ANGLES ±1 DEGREE
SURFACES ³²✓

CLASS: DDGT 120

ASSIGNMENT NUMBER: 67

INVENTOR DRAWING NAME:
CASTER

FIG #: 14-90

MANAGER: G. STROMMEN

DRAFTER: J. HUCKABY

DATE: 10-Dec-24

SCALE: AS NOTED

PAGE #: 2 OF 4

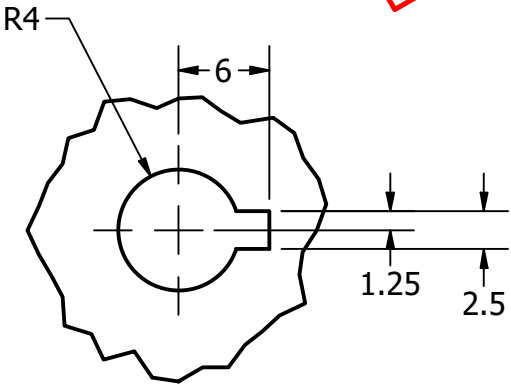
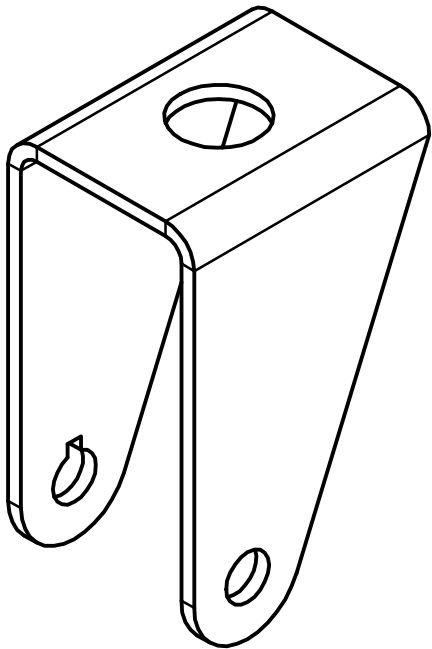
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
2	1	BRACKET	13 GAUGE (2.38)



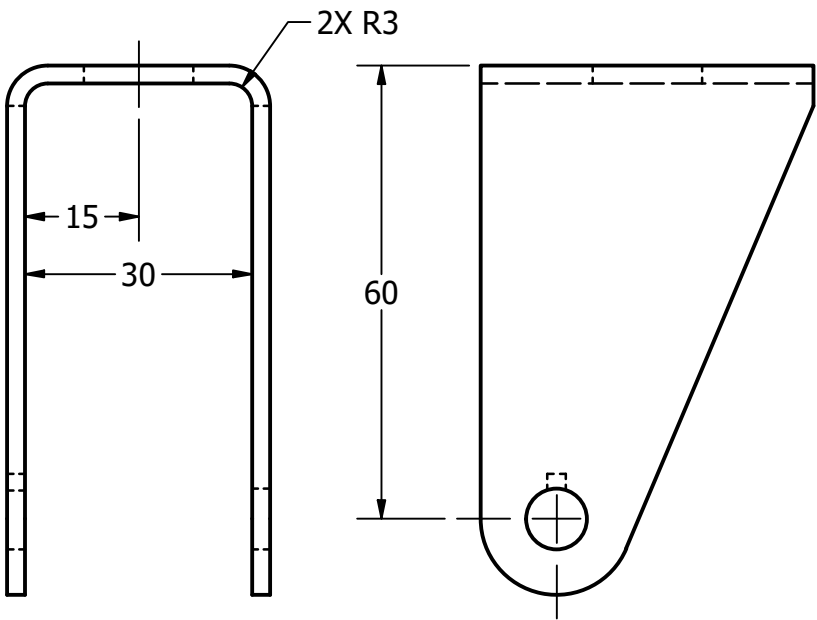
DIGITAL DESIGN
GRAPHICS
TECHNOLOGY

WWW.DDGT.NET

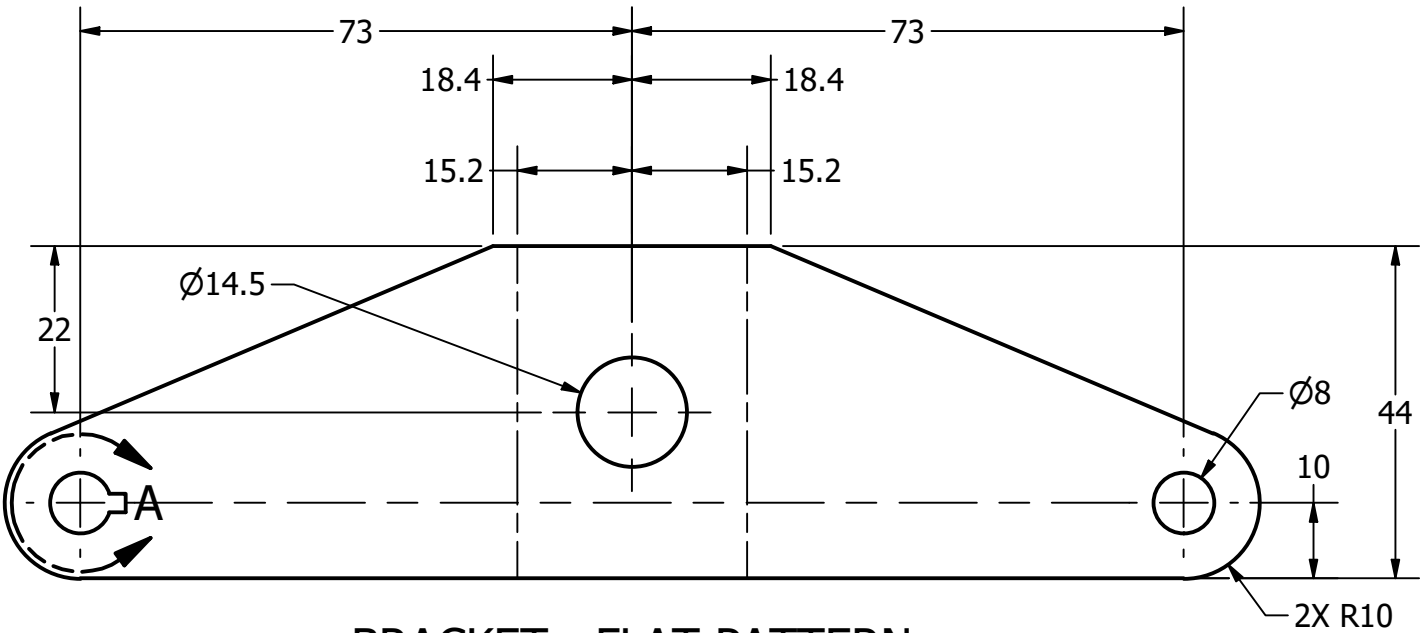
METRIC



DETAIL A
SCALE 2 : 1



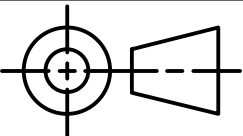
BRACKET - FOLDED
SCALE 1 : 1



BRACKET - FLAT PATTERN
SCALE 1 : 1

LEGEND:

Ø DIAMETER
R RADIUS
° DEGREES



TOLERANCES UNLESS SPECIFIED:
MILLIMETERS:
WHOLE NUMBERS = ±.5
X = ±.25
XX = ±.12
FRACTIONAL ±1/64"
ANGLES ±1 DEGREE
SURFACES 32✓

CLASS: DDGT 120

ASSIGNMENT NUMBER: 67

INVENTOR DRAWING NAME:
CASTER

FIG #: 14-90

MANAGER: G. STROMMEN

DRAFTER: J. HUCKABY

DATE: 10-Dec-24

SCALE: AS NOTED

PAGE #: 3 OF 4

